Surface Texture Measuring Instruments

SURFCOM TOUCH 550

High-end model in the SURFCOM TOUCH series with an electric column offering high accuracy and size variation

Equipped with a high performing pickup having high resolution and wide range.

It offers high flexibility where granite base size, column height, and X-axis drive range can be selected depending on needs.

Extended Z-axis measurement range from 800 to 1,000 µm (25% increase)

The high performing pickup with a measurement range of 1,000 μ m and a z-axis minimum resolution of 0,0001 μ m allows for wide-range and high resolution skidless measurement. No need to consider measurement range. In addition to flat surface, the roughness or waviness on undulating surface such as stepped or round surface can be evaluated with one trace. Leveling and zeroing before measurement can also be performed easily.



Size variations for various types of workpieces

SURFCOM TOUCH 550 allows users to select a combination of the size of the granite base, the height and type of the column and the drive range in the X axis direction. This meets diverse customer needs such as "we want to reduce the installation space","we want to reduce initial costs","we want to measure high workpieces" and "we want to measure large flat workpieces".





SURFCOM TOUCH 35

Drive axes operable from amplifier

Drive axes of SURFCOM TOUCH 550 can be operated not only with the joystick attached to the instrument but also from the amplifier screen.

All operations can be easily carried out from the amplifier.



SURFCOM TOUCH 550

SURFCOM TOUCH 550 Specifications

Model			SURFCOM TOUCH									
			550									
			-11	-12	-13	-14	-15	-21	-22	-23	-24	-25
Measurement range	Z direction		±500 µm									
weasurement range	X direction		100 mm			200 mm						
Tracing Driver	Drive distance		100 mm			200 mm						
	Straightness accuracy		(0.05 + 1.5L/1000) µm (L: measurement length (mm))									
	Snood	Measurement Speed	0.03, 0.06, 0.15, 0.3, 0.6, 1.5, 3, 6 / 0.05, 0.1, 0.2, 0.5, 1, 2, 5 mm/s (switching)									
	Speed	Moving speed	to 3 mm/s (when operating the amplification indication section), to 6 mm/s (when using the joystick)									
	Sensing type		Differential inductance									
	Measurement Method		Skidless/Skid (optional)									
	Z direction resolution		0.0001 µm/±40 µm, 0.00125 µm/±500 µm									
Pickup		Model					DM4	3801				
liokup	Stylus	Measurement force		0.75 mN								
	(standard	Radius					r _{tip} =	2 µm				
	accessory)	Angle					60°c	cone		-		
		Material					Dian	nond		1		1
		Drive distance	250	mm	450	mm	650mm	250	mm	450	mm	650mm
Mossuromont stand	Column	Moving speed	- (Manual)	(Manual) to 3 mm/s (when operating the amplification indication section), to 10 mm/s (when using the joystick) - (Manual) to 3 mm/s (when operating the amplification section), to 10 mm/s (when operating the amplification section), to 10 mm/s (when using the joystick)				arating the amplification m/s (when using the joystick)				
measurement stand	Baco	Size	600 mm x 317 mm 1000 mm x 450 mm 600 mm x 317 mm 1000 m				1000 mm	x 450 mm				
	Dase	Material					Gra	nite				
	Maximum allowable load weight*1		Approx. 48 kg	Approx. 42 kg	Approx. 33 kg	Approx. 58 kg	Approx. 49 kg	Approx. 43 kg	Approx. 37 kg	Approx. 28 kg	Approx. 53 kg	Approx. 44 kg
	Calculation Standards			Comply wit	h JIS2013/2001,	JIS1994, JIS198	2, ISO1997/2009	, ISO13565, DIN	1990, ASME2002	/2009, ASME199	5, CNOMO	
	Parameter	Profile Curve	Pa, Pq, Pp, Pv, Pc, PSm, PΔq, PPc, Psk, Pku, Pt, Pmr(c), Pmr, Pčc, Rz82, TILTA, AVH, Hmax, Hmin, AREA, Rmax, Rz, Sm, Δa, Δq, λa, λq, Lr, Rsk, Rku, Rk, Rpk, Rvk, Mr1, Mr2, Vo, K, tp, tp2, Hp									
		Roughness Curve	Ra, Rq, Rz, Rv, Rc, Rt, RSm, RΔq, Rsk, Rku, Rmr(c), Rmr, Rδc, Rz94, R3z, RΔa, Rλa, Rλq, Ry, Lr, Sm, S, tp, tp2, PC, RPc JIS, RPc ISO, RPc EN, Pc, PPI, Rp, Rmax, Rz.I, RS, Rmr2, Mr1, Mr2, Rpk, Rvk, Rv, Vo, K, A1, A2, Rpm, Δa, Δq, Htp							c EN,		
Analysis item		Waviness Profile Curve		Wa, Wq, Wt, Wp, Wv, WSm, WPc, Wsk, Wmr(c), Wmr, Wδc, Wz, Wc, Wku, WΔq, WEA, WE-a, WE-a, WE-p, WE-v, WE-Sm, WEC-q, WEC-m, WEC-p, WEC-v, WEC-Sm								
		Motif	R, Rx, AR, W, Wx, AW, Rke, Rpke, Rvke, NCRX, NR, CPM, SR, SAR, Wte, NW, SAW, SW, Mr1e, Mr2e, Vo, K									
	Evaluation curve		Profile Curve, Roughness Curve, Filtered Waviness Curve, Waviness Profile Curve, ISO13565 Special Roughness Curve, Roughness motif curve, Waviness motif curve, Upper envelope waviness curve, Rolling Circle Waviness Curve									
	Characteristics graph		Abbot curve, Amplitude density function, Power graph									
	Filter type		Gaussian, 2RC (phase compensation), 2RC (non-phase compensation)									
Filter	Cutoff value	λc	0.08, 0.25, 0.8, 2.5, 8, 25 mm									
	Cuton value	λs	None, 2.5, 8, 25 µm									
	Display		7-inch color liquid crystal touch panel									
A	Data output		USB connector for USB memory x 1, Micro USB connector for USB communication x 1									
indicator	Print output		Standard function/Thermal recording paper width: 58 mm (recording width: 48 mm)									
	Language		Japanese, English, Chinese (Traditional Chinese/Simplified Chinese), Korean, Thai, Malay, Vietnamese, Indonesian, German, French, Italian, Czech, Polish, Hungarian, Turkish, Swedish, Dutch, Spanish, Portuguese									
	Dowor Cumple	Power Supply	AC100 to 240 V ±10%, 50/60 Hz, single phase, D-type grounding									
Specifications	Power Supply	Power consumption					Maximur	m 110 VA				
opecifications	External dimensions (W x D x H)/ Weight		Measurement unit: See the external view below. Amplification indicator: 340 x 214.5 x 139.5 mm/about 4.1 kg									
Standard accessories			Roughness specimen (E-MC-S109A: For Japan (indication in millimeters), E-MC-S24D: For outside Japan (indication in millimeters / inches)), leveling adjustment table (E-AT-S02A), touch pen (E-MA-S112A), printing paper (E-CH-S25A), instruction manuals, SupportWare II									

*1 This maximum allowable load weight is for the case when using the optional antivibration table (E-VS-S57C for -11, -12, -13, -21, -22, -23 system, and E-VS-R16E for -14, -15, -24, -25 system)

SURFCOM TOUCH 550 External view

		Dimension of the main body (mm)				Measurement	Measurement range(mm) Base (mm)			Weight (kg)			
		Maximum Width	Depth	Height	Column height	X axis (Tracing Driver)	C axis (Column)	Width	Depth	Base height	Column set position	Weight of main body	Maximum load weight*
Mode	I	W1	D1	H1	H3	-	-	W2	D2	H2	А	-	-
SURFCOM TOUCH 550	-11	610	481	667	552	100	250	600	317	115	(140)	89	48
	-12	610	481	738	623	100	250	600	317	115	(140)	95	42
	-13	610	481	938	823	100	450	600	317	115	(140)	104	33
	-14	1000	586	963	823	100	450	1000	450	140	(240)	209	58
	-15	1000	586	1163	1023	100	650	1000	450	140	(240)	218	49
	-21	670	481	667	552	200	250	600	317	115	(140)	94	43
	-22	670	481	738	623	200	250	600	317	115	(140)	100	37
	-23	670	481	938	823	200	450	600	317	115	(140)	109	28
	-24	1000	586	963	823	200	450	1000	450	140	(240)	214	53
	-25	1000	586	1163	1023	200	650	1000	450	140	240	223	44

* This maximum load weight is for the case when using the optional antivibration table (E-VS-S57C for -11/12/13/21/22/23 system, and E-VS-R16E for -14/15/24/25 system)





High-level compact-type model in the SURFCOM TOUCH series with high resolution and straightness



Extended Z-axis measurement range from 800 to 1,000 µm (25% increase)



The high performing pickup with a measurement range of 1,000 μ m and a Z-axis minimum resolution of 0,0001 μ m allows for wide-range and high resolution skidless measurement. No need to consider measurement range. In addition to flat surface, the roughness or waviness on undulating surface such as stepped or round surface can be evaluated with one trace. Leveling and zeroing before measurement can also be performed easily.

A compact high performing tracing driver

The portable compact size tracing driver for easy install-ment has an X-axis measurement range of 50 mm, a straightness accuracy of 0.3 μ m/50 mm, and a detector vertical movement volume of 50 mm.

Safe positioning at a constant speed is possible by operating the tracing driver in the X direction from the screen of the amplifier.





A handy-type driver can be attached

SURFCOM TOUCH 50 can be connected with a handy-type tracing driver*.

Measurement on vertical or ceiling surface and in narrow areas can be performed.

*Tracing driver attached to SURFCOM TOUCH 35/40/45, HANDYSURF+ 35/40/45, HANDYSURF E-35B/40A/45A, and SURFCOM FLEX-35B/40A/45A. An optional dedicated cable is required for connection.



SURFCOM TOUCH 50

Usage example of roll footing



Usage example of compact measurement stand



Roll footing (Option)



Roll footing (Option)



Compact measurement stand (Option)



SURFCOM TOUCH 50 Specifications

Medel			SURFCOM TOUCH					
woder			50					
Measurement	Z direction		±500 µm					
range	X direction		50 mm					
Tracing Driver	Evaluation Length		0.1 to 50 mm					
	Straightness accurac	у	0.3 µm/50 mm					
	Detector vertical mov	ement volume	50 mm					
	Measurement Speed		0.15, 0.3, 0.6, 1.5, 3 / 0.05, 0.1, 0.2, 0.5, 1 mm/s (Switching)					
	Sensing type		Differential inductance					
	Measurement Method		Skidless/Skid (optional)					
	Z direction resolution		0.0001 μm/±40 μm, 0.00125 μm/±500 μm					
Distant		Model	DM43801					
Ріскир		Measurement force	0.75 mN					
	Stylus	Radius	r _{tip} = 2 μm					
	(stanuaru accessory)	Angle	60° cone					
		Material	Diamond					
	Calculation Standards	5	Comply with JIS2013/2001, JIS1994, JIS1982, ISO1997/2009, ISO13565, DIN1990, ASME2002/2009, ASME1995, CNOMO					
	Parameter	D (11 A	Pa, Pq, Pp, Pv, Pc, PSm, PΔq, PPc, Psk, Pku, Pt, Pmr(c), Pmr, Pδc, Rz82, TILTA, AVH, Hmax, Hmin, AREA, Rmax, Rz,					
		Profile Curve	Sm, Δa, Δq, λa, λq, Lr, Rsk, Rku, Rk, Rpk, Rvk, Mr1, Mr2, Vo, K, tp, tp2, Hp					
			Ra, Rg, Rz, Rv, Rc, Rt, RSm, RΔg, Rsk, Rku, Rmr(c), Rmr, Rõc, Rz94, R3z, RΔa, Rλa, Rλa, Rλg, Ry, Lr, Sm, S, to, to2, PC,					
Analysis item		Rougilless Curve	RPc JIS, RPc ISO, RPc EN, Pc, PPI, Rp, Rmax, Rz.I, RS, Rm/2, Mr1, Mr2, Rpk, Rvk, Rk, Vo, K, A1, A2, Rpm, Δa, Δq, Htp					
			Wa, Wq, Wt, Wp, Wv, WSm, WPc, Wsk, Wmr(c), Wmr, Wδc, Wz, Wc, Wku, W∆q, WEM, WEA, WE-a, WE-q, WE-v, WE-Sm,					
		waviness Profile Curve	WEC-q, WEC-m, WEC-p, WEC-v, WEC-Sm					
		Motif	R, Rx, AR, W, Wx, AW, Rke, Rpke, Rvke, NCRX, NR, CPM, SR, SAR, Wte, NW, SAW, SW, Mr1e, Mr2e, Vo, K					
	Evelvetien Oren		Profile Curve, Roughness Curve, Filtered Waviness Curve, Waviness Profile Curve, ISO13565 Special Roughness Curve,					
	Evaluation Curve		Roughness motif curve, Waviness motif curve, Upper envelope waviness curve, Rolling Circle Waviness Curve					
	Characteristics graph		Abbot curve, Amplitude density function, Power graph					
	Filter type		Gaussian, 2RC (phase compensation), 2RC (non-phase compensation)					
Filter		λς	0.08, 0.25, 0.8, 2.5, 8, 25 mm					
	Cutoff value	λs	None, 2.5, 8, 25 μm					
	Display		7-inch color liquid crystal touch panel					
	Data output		USB connectors for USB memory x 2 (model without printer) x 1 (model with printer), Micro USB connector for USB communication x 1					
Amplification	Print output		Standard function for models with printer and optional for models without printer (external printer unit)/Thermal recording paper width: 58 mm (recording width: 48 mm)					
mulcator			Japanese, English, Chinese (Traditional Chinese/Simplified Chinese), Korean, Thai, Malay, Vietnamese, Indonesian,					
	Language		German, French, Italian, Czech, Polish, Hungarian, Turkish, Swedish, Dutch, Spanish, Portuguese					
		Charging	Built-in battery (to be charged using AC adaptor), charging period: 3 hours (about 600 measurements can be take when fully charged)					
	Power Supply	Power Supply	AC100 to 240 V ±10%, 50/60 Hz, Single phase					
Specifications	,	Power consumption	Maximum 80 VA					
	External dimensions	Printer-Equipped Model	Amplification indicator: 320 x 167 x 44 mm/about 4.2 kg for the entire system					
	(W x D x H)/Weight	Models without printer	Amplification indicator: 252 x 167 x 44 mm/about 3.8 kg for the entire system					
Otendard accounter			Roughness specimen (E-MC-S109A: For Japan (indication in millimeters), E-MC-S24D: For outside Japan (indication in millimeters / inches)),					
Standard accessories			touch pen (E-MA-S112A), printing paper (E-CH-S25A)*1, instruction manuals, SupportWare II					

*1 For models with printer only

SURFCOM TOUCH 35/40/45

Portable-type entry model in the SURFCOM TOUCH series useful in any measurement situation



Small and light tracing drivers selectable for application.

In addition to horizontal surface, measurement on vertical surface with the driver and in narrow areas with transverse trace can be performed.

Skid-measurement-type for measurement with different attitudes.

Palm-sized tracing drivers selectable for workpieces and measurement areas



35 (Standard type) The standard-type with different attitudes to measure horizontal, inclined, vertical and ceiling surfaces.



40 (Retraction type) Retract-type that reduces damage to the stylus and pickup by raising the pickup while waiting for measurement or at ending. It can be used as a detector incorporated into an automatic machine.



45 (Horizontal tracing type)

The transverse trace-type where the pickup moves sideways. Narrow areas, such as crankshaft pins and journals, that were difficult to measure before can now be measured.

Optional pickups allow for various types of measurement (See next page)

The pickup, that comes in contact with the workpiece is replaceable.

Various types of workpieces can be measured by using optional pickups such as those for small or extremely small holes, deep grooves, etc.

A calibration plate provided as standard accessory makes calibration work easy

A roughness specimen for surface texture and a driver selected above are set to the standard calibration plate. Calibration can be conducted easily without need of height and inclination adjustment of the driver as before.



Replaceable Displacement Pickup



Usage example of dedicated calibration plate

SURFCOM TOUCH 35/40/45

Usage example of various pickup (Option)



Pickup for fine hole E-DT-SM11B / SM50B

Pickup for extra fine hole Pickup for deep groove E-DT-SM12A / SM51B E-DT-SM13A / SM52B

Usage example of magnetic stand (Option)



Usage example of various adapter (Option)



Long Hole Extension Adapter DM57506



Adapter for horizontal measurement DM57507

Adapter for bore measurement E-WJ-S86A

Nose Piece for Flat Surfaces / Cylinders (Option)

For Flat Surfaces E-WJ-S88A For Cylinders E-WJ-S85A

Enables handheld measurement of planes and cylinders with very small surfaces to be measured.







SURFCOM TOUCH 35/40/45 Specifications

			SURFCOM TOUCH								
Model	lodel		3	35	4	45					
			Tip radius 5 µm	Tip radius 2 µm	Tip radius 5 µm	Tip radius 2 µm	Tip radius 5 µm				
Measurement	rement Z direction		-210 to +160 µm								
range	Drive axis		X direction 16 mm Y direction 16 r								
	Movement type		Standa	Horizontal tracing type							
Tracing Driver Evaluation Length				0.2 mm to 4.0 mm							
	Measurement speed 0.5, 0.6, 0.75, 1.0 mm/s						0.6 mm/s				
	Sensing type		Differential inductance								
	Measurement Method				Skid						
	Z direction resolution				0.0007 µm/-210 to +160 µm						
Diakun	Model		E-DT-SM10A	E-DT-SM49A	E-DT-SM10A	E-DT-SM49A	E-DT-SM39A				
Ріскир		Measurement force	4 mN	0.75 mN	4 mN	0.75 mN	4 mN				
	Stulue	Tip radius	r _{tip} = 5 µm	r _{tip} = 2 µm	r _{tip} = 5 µm	r _{tip} = 2 µm	r _{tip} = 5 µm				
	Stylus	Tip angle	90°cone	60°cone	90°cone	60°cone	90°cone				
		tip material			Diamond						
	Calculation Standards	S	Comply with	JIS2013/2001, JIS1994, JIS198	2, ISO1997/2009, ISO13565, DIN	1990, ASME2002/2009, ASME19	995, CNOMO				
		Profile Curve	Pa, Pq, Pp, Pv, Pc, PSm, PΔq, PPc, Psk, Pku, Pt, Pmr(c), Pmr, Pδc, Rz82, TILTA, AVH, Hmax, Hmin, AREA, Rmax, Rz. Sm, Δa, Δα, λa, λα, Lr, Rsk, Rku, Rk, Rok, Rvk, Mr1, Mr2, Vo, K, to, to2, Ho								
Analysis item	parameter	Roughness Curve	Ra, Rq, Rz, Rv, Rc, Rt, RSm, RΔq, Rsk, Rku, Rmr(c), Rmr, Rδc, Rz94, R3z, RΔa, Rλa, Rλq, Ry, Lr, Sm, S, tp, tp2, PC, RPc JIS, RPc ISO, RPc EN, Pc, PPI, Rp, Rmax, Rz,I, RS, Rmr2, Mr1, Mr2, Rpk, Rvk, Rk, Vo, K, A1, A2, Rpm, Δa, Δq, Htp								
		Motif	R, Rx, AR, W, Wx, AW, Rke, Rpke, Rvke, NCRX, NR, CPM, SR, SAR, Wte, NW, SAW, SW, Mr1e, Mr2e, Vo, K								
	Evaluation Curve		Profile Curve, Roughness Curve, ISO13565Special Roughness Curve, Roughness motif curve, Waviness motif curve, Upper envelope waviness curve								
	Characteristics graph		Abbot curve, Amplitude density function, Power graph								
	Filter type		Gaussian, 2RC (phase compensation), 2RC (non-phase compensation)								
Filter	Cutoffuelue	λς	0.08, 0.25, 0.8, 2.5 mm								
	Cutoff value	λs	None, 2.5, 8, 25 µm								
	Display			7-inch color liquid crystal touch pane			el				
Amulification	Data output		USB connectors for USB memory x 2 (model without printer) x 1 (model with printer), Micro USB connector for USB communication x 1								
indicator	Print output		Standard function for models with printer and optional for models without printer (external printer unit)/Thermal recording paper width: 58 mm (recording width: 48 mm)								
indicator	Language		Japanese, English, Chinese (Traditional Chinese/Simplified Chinese), Korean, Thai, Malay, Vietnamese, Indonesian, German, French, Italian, Czech, Polish, Hungarian, Turkish, Swedish, Dutch, Spanish, Portuguese								
		Charging	Built-in battery (t	o be charged using AC adaptor),	charging period: 3 hours (about 60	00 measurements can be take w	hen fully charged)				
	Power Supply	Power Supply		AC100	to 240 V ±10%, 50/60 Hz, Single	phase					
Specifications		Power consumption			Maximum 80VA						
	External dimensions	Printer-Equipped Model		Amplification indicate	or: 320 x 167 x 44 mm/about 2 kg	for the entire system					
	(W x D x H)/Weight Models without printer		Amplification indicator: 252 x 167 x 44 mm/about 1.6 kg for the entire system								
Standard accessories			Roughness specimen (E-MC-S109A: For Japan (indication in millimeters), E-MC-S24D: For outside Japan (indication in millimeters / inches)), calibration table (E-WJ-S1045B), touch pen (E-MA-S112A), printing paper (E-CH-S25A)*, instruction manuals, SupportWare II, nosepiece (V-type) (E-WJ-S536A)*2								

*1 For models with printer only *2 For SURFCOM TOUCH 45 only

SURFCOM TOUCH Common Functions

Intuitive and easy-to-use screen for condition setting, calibration, measurement and analysis

An amplifier with a 7-inch wide touch panel and easy-to-use new interface provides higher operability. Easy-to-use operation eliminates the need of instructions.

Main Screen



- It shows the level meter (Z) (contact level of the stylus with the workpiece), and horizontal (X) and vertical (C) positions of the tracing driver. (Z is shown on all models, X on TOUCH 50/550, C on TOUCH 550)
- The pickup can be moved horizontally and the tracing driver can be moved vertically from the screen. (TOUCH 50 can move the pickup, and TOUCH 550 can move the pickup and tracing driver)
- Two moving speeds are available for selection.





· Measurement/analysis conditions can be set.



Parameter Selection Screen

2018/02/14 1621				9	4
ڬ Back	Parame		Cancel		
Parameter	JI52001/2015	R	profile	-	
Judgment	82	Rq	81	Rp	
16%rule	Rv	Rc	81	RS#	
	R∆q	PC Rsk Rmr Rðc		Rku	
	Rmr(c)				

• Parameters to be evaluated in measurement can be selected.

Menu Screen



• Settings can be performed such as language, icon layout, management of internal/USB memories.

Output Item Screen

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3 Back	Selection	Cancel		
Output Setting				
Comment	Comment	Serial number		
Logo	File name	Meas. date		
	Meas. condition	Calc. condition		
	Parameter	Section value		
	BAC (P)	BAC (R)		
	BAG SWI	ADC (P)		

• Output items can be set for printing with the small printer attached to SURFCOM TOUCH*.

*Some TOUCH 35, 40, 45 and 50 types have no printer.

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- Measurement results are shown in waveform and selected parameters. Horizontal and vertical display magnification for waves can be changed intuitively with pinch-in or pinch-out. No need to specify magnification in number (although it is also possible).
- OK/NG is easily identified by setting acceptance/rejection criteria in advance.



Calibration can be performed before measurement.

Calibration

Reset

• Any wear or chip of the stylus tip can be checked with the waveform and values.

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SURFCOM TOUCH Common Functions

Multi-language support available worldwide



Easy-to-follow user's guide/quick reference guide

The user's guide is easy to understand like that for home appliances.

A quick reference guide showing basic operation procedures is also available so that users do not need to create written procedures.



User's guide (left) and quick reference guide (right)

USB/micro USB ports as standard equipment

15 measurement conditions and 20 measurement results can be stored in the SURFCOM TOUCH amplifier.

More conditions and results can be stored by connecting a USB memory to the standard USB port.

The amplifier is also equipped with a micro USB port. Measurement data can be transferred to the computer when connected with a USB cable, and a simple inspection certificate can be created using attached SupportWare II, or a full-scale analysis can be performed by the Off-line ACCTee analysis program (Option), accessory to the high-end model, SURFCOM series (PC type).





Off-line ACCTee analysis program (Option)

SupportWare II



micro USB port

condition

result

Measurement

USB port

Measurement condition



USB Memory E-MA-S104B (Option)

Measurement results can be printed quickly

The dedicated printer allows for quick printing of measurement results. Of course, any measurement data saved in the amplifier or USB memory can be output.

• TOUCH 550 has a built-in printer.

· TOUCH 35 to 50 have two models: with/without printer Models without printer can be connected with an external printer unit.

ACCRETECH Ver.1.16 SURFCOM TOUCH 550	output example
Commaent = Serial No. = 3 File name = MEASDATA Date =18.02.16 Time =16:09:53	<roughness profile=""> V-mag.= 2000(AUT0) H-mag.= 20(AUT0) V-scale= 5µm/10mm H-scale= 500µm/10mm</roughness>
Roughness measurement (JIS2001/2013) Eval. length= 4.00mm Samp. length= λ_c Meas. speed = 0.30mm/s $\lambda c = 0.8mm$ Cutoff type = Gaussian Meas. range = ± 500 Our	
meas.range = ±5000.0μm Form removal= Straight λs = 2.5μm Polarity inv= 0FF Pickup Type = Standard	



TOUCH 35/40/45/50 Amplifier with integrated printer



TOUCH 35/40/45/50 Amplifier without integrated printer +Printer unit (option)



TOUCH 550 Amplifier with integrated printer