



Standard Series

CONTOURECORD 2600G

High-Accuracy Contour Measurement of
1 μm or Less in Z-Direction (for displacement of 5 mm)



CONTOURECORD 2600G

CONTOURECORD 1600G

Enhanced Operability



CONTOURECORD 1600G

Auto Element Recognition (AI Function)

This function automatically determines the type of element (point, line, circle).

Dimension Display Function

The actual measured values for parameters and geometric deviation can be displayed on the diagram.

Profile Synthesis Function

The limitations on the analysis range due to the angle of the stylus are addressed with the synthesis function.

Peak and Valley Function

This function enables the maximum workpiece point to be detected by tracing with the stylus, simplifying alignment.

Calculation Point Repeat Function

Overall workpiece analysis can be executed after completing only one pattern analysis for workpieces where certain shapes are repeated.

High Precision Contour Profile Evaluation (2600G)

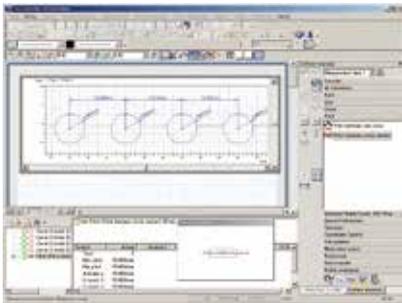
The 2600G and 1600G are ideal for the evaluation of non-spherical lenses, optical fiber connectors, ball screws and other parts where high profile accuracy is required.

Host of Contour Evaluation Functions

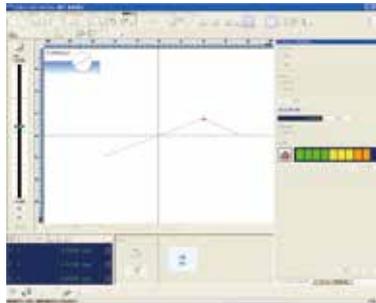
A wide range of evaluation functions is provided. Standard functions include a measured data (point data)/design value deviation collation function, design value generation function, best fit function and IGES/DXF conversion function to facilitate communication with CAD systems.

ACCTee Measurement & Analysis Software

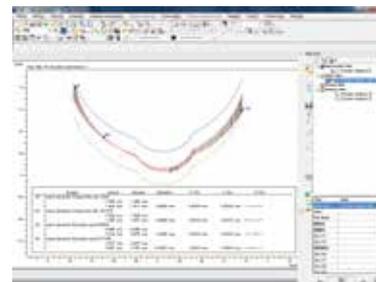
ACCTee is contour profile measurement and analysis software with enhanced operability. Provided with wizard modes for easier operation, as well as a variety of support functions such as "AI function", "self-diagnosis function" and "peak and valley detection function", ACCTee makes all measurement tasks easier and more efficient.



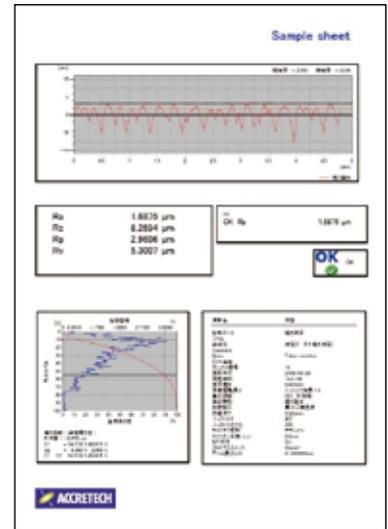
Dimension line display function



Peak and Valley function (ACCTee)



Contour profile nominal value collation



Print data sheet

Specifications

Model		CONTOURECORD 2600G/1600G									
		-11	-12	-13	-14	-21	-22	-23	-24		
Measuring range	Z-axis (vertical)	50 mm									
	X-axis (horizontal)	100 mm				200 mm					
Accuracy	C1600G series	Z-axis indication accuracy (vertical)	±0.25% (full scale)								
		Resolution	0.1 μm/5 mm range, 0.4 μm/20 mm range, 1 μm/50 mm range								
	C2600G series	Z-axis indication accuracy (vertical)	±(0.8 + 4H /100) μm (H: Measuring height mm)								
		Resolution	0.025 μm/Full range								
	Common item	X-axis indication accuracy (horizontal)	±(1 + 2L/100) μm (L: Measuring length mm)								
	Tracing driver	Resolution	0.04 μm								
Straightness accuracy		1 μm/100 mm				2 μm/200 mm					
Sensing method		Moire striped scale				Linear scale					
Measuring speed		0.03, 0.06, 0.15, 0.3, 0.6, 1.5, 3, 6 mm/s (8 speeds)									
Column up/down speed (Z-axis)		-	10 mm/s			-	10 mm/s				
Detector	Sensing method	C1600G series	Differential transducer								
		C2600G series	Laser optical diffraction scale								
	Stylus, measuring force, function	Replaceable, 10 mN to 30 mN, and stepless (retraction) function									
	Stylus radius (material)	Rtip 25 μm (conical carbide) One piece equipped as standard									
	Measuring direction, position	Pull/push and Up/down directions, Max. following angle: 77°									
Operation range	Tracing driver stroke	100 mm				200 mm					
	Column up/down stroke	250 mm		450 mm		250 mm		450 mm			
Granite table	Permissible loading weight ²	Dimensions	600 x 317 mm				1000 x 450 mm		600 x 317 mm		1000 x 450 mm
		In use of desktop anti-vibration table (E-VS-S57C/S320A)	40 kg	35 kg	25 kg	-	40 kg	35 kg	25 kg	-	
		In use of large-size desktop anti-vibration table (E-VS-S321A)	50 kg	40 kg	30 kg	95 kg	50 kg	40 kg	30 kg	90 kg	
		In use of anti-vibration table (E-VS-R16 E)	50 kg	40 kg	30 kg	55 kg	50 kg	40 kg	30 kg	50 kg	
		In use of anti-vibration table (E-VS-S286B)	50 kg	40 kg	30 kg	100 kg	50 kg	40 kg	30 kg	100 kg	
Other	Installation dimensions ¹	Width	2000 mm			2300 mm		2000 mm		2300 mm	
		Depth	1000 mm				1000 mm				
		Height	1700 mm		1900 mm		1700 mm		1900 mm		
	Weight	120 kg	125 kg	135 kg	240 kg	125 kg	130 kg	140 kg	245 kg		
	Power supply, frequency, consumption	Single-phase AC 100 V ±10% (grounding required), 50 Hz/60 Hz, 710 VA									

*1: The dimensions of -11, -12, -13, -21, -22, -23 include the optional stand (E-VS-S13A), desktop anti-vibration table (E-VS-S57C) and computer rack (E-DK-S24A).
The dimensions of -14, -24 include the optional large anti-vibration table (E-VS-R16E) and computer rack (E-DK-S24A).