MEASURING DATA MANAGEMENT SOFTWARE DATABASE COMPUTER 1. Make measurement program for inspection computers (set the dimension and tolerance to be measured of each inspection computer) 2. Receive data from inspection computers and make statistics INSPECTION COMPUTER INSPECTION COMPUTER send program send program send data send data INSPECTION COMPUTER INSPECTION COMPUTER Inspection computers are connected with detabase computer by wire or wireless LAN (Local Area Network) Maximum 128 inspection computers can be connected with one database computer. 2. Measuring tools are connected by data output cable or wireless data transfer system to USB port of inspection computers. Several measuring tools can be connected to one inspection computer. SOFTWARE FOR DATABASE COMPUTER CODE 7311-1 make measurement program Production Configuration Product: PART 1 **X** 📝 Require Lot Mumber 📝 Require Serial Mumbe Part No: SPI-ISP-Z3015-A1 workpiece art Name HANDWHEEL information Customer: INSIZE All dime workpiece drawing description

Make measurement program for each one inspection computer. Maximum 200 dimensions can be measured by one inspection computer.

set tolerance

input port measuring tools

measuring

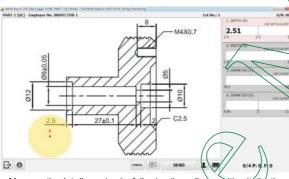
code

To be continued

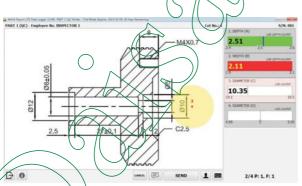
Close Apply ***

make data statistics | Fire | Support | South | 19/19 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10 | 19/10

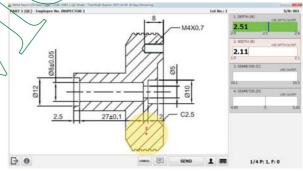
SOFTWARE FOR INSPECTION COMPUTER CODE 7311-2



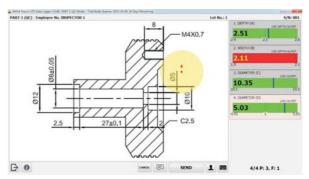
Measure the 1st dimension by following the vellow position indication.



Measure the 3rd dimension by following the yellow position indication. The 2nd data will be shown in red or green according its tolerance.



Measure the 2nd dimension by following the yellow position indication. The 1st data will be shown in red or green according its tolerance.



Measure the 4th dimension by following the yellow position indication. The 3rd data will be shown in red or green according its tolerance. The data of four measurements will be sent to the database computer.

effectiveness analysis